Technical Data Sheet

Polystone® MK FL + AST black pressed

PE-UHMW / PE 1000

Typical characteristics

- Certified according to EN 45545-2
- Self-extinguishing
- Antistatic

Typical industries

- Vehicle Construction
- Mechanical Engineering Industry

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm^3	>1,0
Water absorption	DIN EN ISO 62	%	<0,1
Flammability (Thickness 3 mm / 6 mm)	UL 94		V0
Molecular weight	-	10^6 g/mol	~ 9
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>20
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1000
Shore hardness	DIN EN ISO 868	scale D	>63
Thermal properties			
Melting temperature	ISO 11357-3	°C	130 ... 135
Coefficient of linear thermal expansion	DIN 53752	10^{-6} / K	150 ... 230
Service temperature, long term	Average	°C	-200 ... 80
Service temperature, short term (max.)	Average	°C	130
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	79
Electrical properties			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	10^9 ... 10^{11}
Surface resistivity	DIN EN 62631-3-2	Ω	10^9 ... 10^{11}

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

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